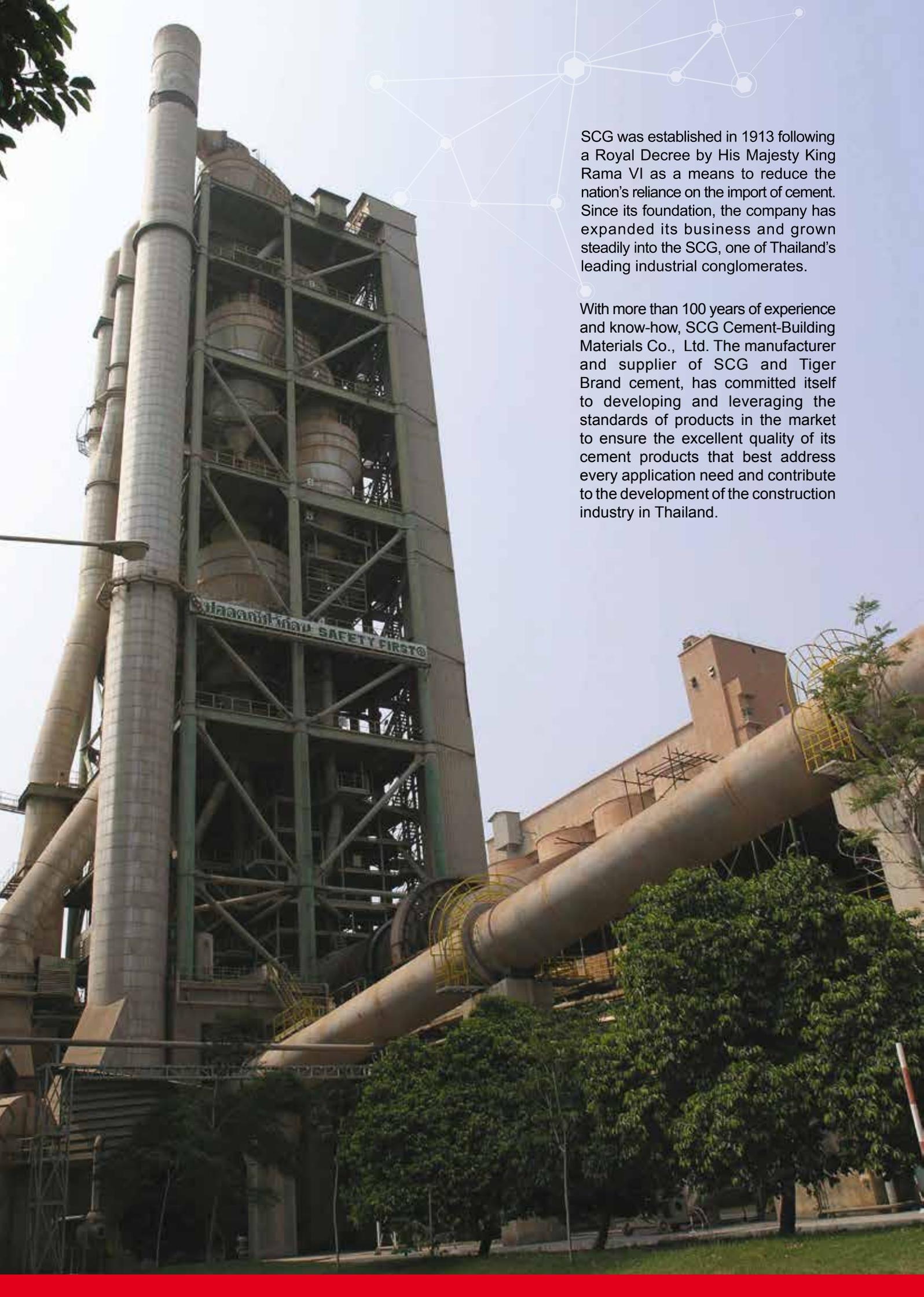


# SCG CEMENT

Innovative Cement for Structural Work  
For a Better Quality of Life

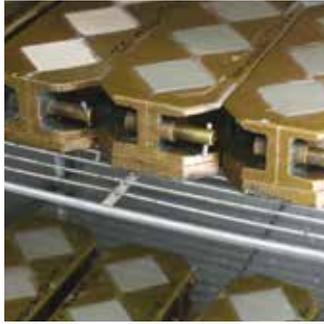
# PRODUCT CATALOGUE





SCG was established in 1913 following a Royal Decree by His Majesty King Rama VI as a means to reduce the nation's reliance on the import of cement. Since its foundation, the company has expanded its business and grown steadily into the SCG, one of Thailand's leading industrial conglomerates.

With more than 100 years of experience and know-how, SCG Cement-Building Materials Co., Ltd. The manufacturer and supplier of SCG and Tiger Brand cement, has committed itself to developing and leveraging the standards of products in the market to ensure the excellent quality of its cement products that best address every application need and contribute to the development of the construction industry in Thailand.



### Reliable Quality

The company's manufacturing process conforms with SCG's contingent quality standards. Every stage of production and raw material selection through to the final stage before distribution is closely monitored and controlled to ascertain that the quality of products meets the prescribed standards such as ISO 9001 and ISO 14001.



### Innovation in Product and Process

Produced using state-of-the-art machinery and production technology from overseas, the company's products undergo strict quality control before distribution to ensure their maximum performance and consistent quality.



### Superb Quality

The company has developed and designed packaging that accommodates any demanding operating condition as well as providing good resistance to humidity and impacts to guarantee the freshness and quality of every bag of cement for excellent quality concrete work.

## Quality and ISO Standards



Attained the Deming Prize, a global quality award, given by Union of Japanese Scientists and Engineers (JUSE)



Certified SCG Eco Value label endorsing eco-friendly products and services produced from the manufacturing processes that pose minimum harm to the environment in conformance with the ISO 14021 environmental management standards



Attained Green Industry Level 5 award both in mines and factories



TIS 849-2556

Attained Certification for Portland Pozzolan Cement from the Thai Industrial Standards Institute, Ministry of Industry



TIS 2594-2556

Attained Certification for General Use Hydraulic Cement (Type GU) from the Thai Industrial Attained ISO 9001 and ISO 14001 Certifications from the Thai Industrial Standards Institute, Ministry of Industry



TIS 15 Part 1-2555

Attained Certification for Portland Cement from the Thai Industrial Standards, Ministry of Industry



ISO 9001 ISO 14001

Attained ISO 9001 and ISO 14001 Certifications from the Thai Industrial Standards Institute, Ministry of Industry

# SCG CEMENT PLANT NETWORK

## **Kaeng Khoi Plant**

The Siam Cement  
(Kaeng Khoi) Co., Ltd.  
33/1 Moo 3, Mittraphap Road  
Ban Pa Sub-District,  
Kaeng Khoi District,  
Saraburi 18110



## **Ta Luang Plant**

The Siam Cement  
(Ta Luang) Co., Ltd.  
1 Moo 9,  
Ban Krua Sub-District,  
Ban Mo District,  
Saraburi 18270

## **Khao Wong Plant**

The Siam Cement  
(Ta Luang) Co., Ltd.  
Khao Wong Plant  
28 Moo 4, Na Pralan-Ban Krua Road  
Khao Wong Sub-District,  
Praputtabath District,  
Saraburi 18120



## **Lampang Plant**

The Siam Cement  
(Lampang) Co., Ltd.  
279 Moo 5,  
Bansa Sub-District,  
Chae Hom District  
Lampang 52120



## **Thung Song Plant**

The Siam Cement  
(Thung Song) Co., Ltd.  
52 Moo 6,  
Thung Song-Huai Yot Road  
Tee Wang Sub-District,  
Thung Song District,  
Nakhon Sri thammarat 80110

# PRODUCT INFORMATION

**NEW**

**Innovative Eco-friendly  
Cement for  
Structural Work**



## **SCG Hybrid Cement**

SCG Hybrid Cement is a general use hydraulic cement (Type GU) formulated using Materials Science and innovative Hybrid Technology composed of clinker, gypsum, calcium compound and other special active ingredients. The cement provides high compressive strength, resulting in strong and durable concrete construction. SCG Hybrid Cement is also environmentally-friendly.

**Innovative Cement  
for the Ultimate  
Structural Work**



## **SCG Portland Cement Type I**

This cement is classified as Portland cement Type I which provides high compressive strength. It is suitable for concrete construction requiring high strength such as foundations, columns, beams and slabs of buildings and estates as well as large constructions like high-rise buildings, roads, expressways, stadiums and airports. The construction stands out for its excellent strength and durability.

**Innovative High Early  
Strength Cement**



## **SCG Portland Cement Type III**

With a faster rate of high early strength, this Portland Cement Type 3 allows contractors to complete work faster. It is ideal for the production of prestressed concrete products such as concrete planks, piles and electrical poles.

**Innovative High-Strength  
Cement for Coastal Areas**

**Innovative High-Strength  
Cement for Saline Soil  
in the Northeastern Area**

**Innovative Cement  
for Superb Quality  
Concrete Products**



**SCG  
Marine Cement**

SCG Marine Cement is a special Portland Pozzolan Cement for structural work. It is suitable for concrete construction exposed to the coastal environment in brackish areas where structures are exposed to sea aerosols or sea water.



**SCG  
Portland Pozzolan  
Cement**

SCG Portland Pozzolan Cement provides high resistance to chlorides and sulphate attack. It is suitable for concrete construction exposed to saline soil in north-eastern Thailand and in brackish areas.



**SCG  
Precast Cement**

SCG Precast Cement provides high compressive strength, resulting in rigid and durable concrete. It is ideal for the manufacture of precast concrete products such as precast concrete planks, piles, pipes, cement building structure such as foundations, columns, beams and slabs which are remarkably strong and durable.

# NEW

## Innovative Eco-friendly Cement for Structural Work

Going one step further to provide strong and durable structure for a better quality of life and environment



The first in Thailand to have achieved the new industrial standard specifications



### Product Information

Ideal for the structural work of buildings and estates such as foundations, columns, beams, and slabs as well as infrastructure such as roads and bridges. With high compressive strength, the concrete construction is strong and durable. The innovative cement is also environmentally-friendly.

- Cement bags feature a thin plastic lining to protect the cement from humidity and provide resistance to impact, maintaining the freshness of the cement.
- Available in 50 kg./bag.

### Mix Design

Materials Volume Ratio	Cement 	Fine Aggregates (Sand) 	Coarse Aggregates (Gravel) 	Water 
Lean Concrete				
Conventional Concrete				

Remarks: 1. The concrete mix design may vary depending on individual project requirements under the supervision and recommendations of civil engineers.  
2. The mixing and use of concrete may vary depending on individual project requirements under the supervision and recommendations of civil engineers.

# SCG

# Hybrid Cement

## HYBRID for environment

### Product Name and Composition

SCG Hybrid Cement is a general use hydraulic cement (Type GU) formulated using Materials Science and innovative hybrid technology. Composed of clinker, gypsum, calcium compound, special active ingredients, the cement conforms to the TIS 2594-2556 industrial standards.

## The first in Thailand to have achieved the new industrial standard specifications

### SCG Hybrid Cement

**HIGHER STRENGTH**  
**ABRASION RESISTANCE**

than other Ordinary Portland cement provides resistance to abrasion, eliminates concrete dusting and reduces spalling

**REDUCE CRACK**

minimize possibility of surface crack caused by shrinkage

**LOW POROSITY**

resulting in higher-density concrete construction

**ENVIRONMENTALLY FRIENDLY**

by using raw materials and offering an eco-friendly production process

ACCORDING TO THAI INDUSTRIAL STANDARD SPECIFICATION FOR HYBRID CEMENT, TIS 2594 - 2556				TYPICAL TEST RESULTS
<b>PHYSICAL REQUIREMENTS</b>				
Autoclave Expansion	Percent (%)	0.80	Max.	-0.03
<b>TIME OF SETTING (Vicat Test)</b>				
Initial	Minutes	45	Min.	115
Final	Minutes	420	Max.	150
<b>COMPRESSIVE STRENGTH TEST:</b>				
3 Days	Kgf/cm <sup>2</sup> , (MPa)	133 (13.0)	Min.	329 ( 32.2 )
7 Days	Kgf/cm <sup>2</sup> , (MPa)	204 (20.0)	Min.	436 ( 42.7 )
28 Days	Kgf/cm <sup>2</sup> , (MPa)	286 (28.0)	Min.	-
Expansion Of Mortar Bar Stored In Water 14 days	Percent (%)	0.020	Max.	- 0.001

### High-density Concrete

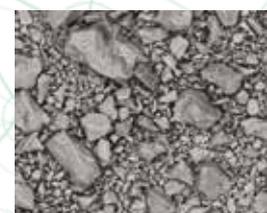
Cement particles pack densely



100 um

OPC Type I

### Ordinary Portland Cement



100 um

Hydraulic cement

### Hybrid Cement

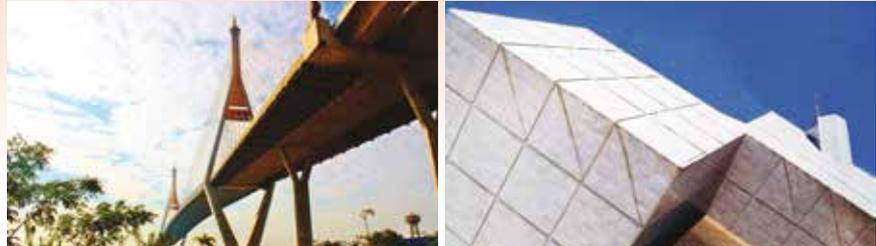
Image of cement particles at 500x magnification, using a scanning electron microscope



# SCG

## Portland Cement Type I

### Innovative Cement for the Ultimate Structural Work



#### Product Information

- Portland cement Type I is ideal for concrete constructions requiring high strength such as estates, high-rise buildings, roads, expressways, stadiums, and airports. Also suitable for concrete products including foundations, columns, beams, and slabs.
- Cement bags feature a thin plastic lining to protect the cement from humidity and provide resistance to impact, maintaining the freshness of the cement.
- Available in 50 kg./bag.

#### Special Features

- Provides high compressive strength, resulting in strong and durable concrete construction
- Reduces greenhouse emissions in the production process, thereby posing no harm to the environment and providing an alternative for eco-conscious users
- Ideal for both prestressed and non-prestressed concrete



#### Recommendation

Concrete should be properly cured for at least 7 days with wet sacks or by water spray.

#### Certifications

- Attained the Thai Industrial standard for Portland Cement Type I
- Conforms with ASTM 150 Type I of the U.S.

#### Mix Design

Materials Volume Ratio	Cement 	Fine Aggregates (Sand) 	Coarse Aggregates (Gravel) 	Water 
Lean Concrete				
Conventional Concrete				

Remarks: 1. The concrete mix design may vary depending on individual project requirements under the supervision and recommendations of civil engineers.  
2. The mixing and use of concrete may vary depending on individual project requirements under the supervision and recommendations of civil engineers.

ACCORDING TO THAI INDUSTRIAL STANDARD SPECIFICATION FOR PORTLAND CEMENT, TIS 15 PART 1-2555				TYPICAL TEST RESULTS
<b>CHEMICAL REQUIREMENTS</b>				
MAGNESIUM OXIDE (MgO)	Percent %	Max	6.0	1.15
SULFUR TRIOXIDE (SO <sub>3</sub> )	Percent %			
When 3CaO, Al <sub>2</sub> O <sub>3</sub> is 8% or less	Percent %	Max	3.0	
When 3CaO, Al <sub>2</sub> O <sub>3</sub> is more than 8%	Percent %	Max	3.5	3.1
LOSS ON IGNITION	Percent %	Max	3.0	2.1
INSOLUBLE RESIDUE	Percent %	Max	0.75	0.23
<b>PHYSICAL REQUIREMENTS</b>				
<b>FINENESS, SPECIFIC SURFACE</b>				
Air Permeability Test Average Value	cm <sup>2</sup> /g	Min	2,800	3,360
<b>SOUNDNESS</b>				
Autoclave Expansion	Percent %	Max	0.80	-0.02
<b>TIME OF SETTING</b>				
Vicat Test				
Initial Set	Minutes	Min	45	101
Final Set	Minutes	Max	375	185
AIR CONTENT OF MORTAR	Percent % Volume	Max	12	8
<b>COMPRESSIVE STRENGTH</b>				
Mortar Cubes				
3 days	MPa	Min	12.0	24.3
7 days	MPa	Min	19.0	32.1

Remarks: The report of the analysis and test results was issued on May 7, 2014.

# SCG

## Portland Cement Type III or High Early Strength Cement Innovative High Early Strength Cement



### Product Information

- Portland cement Type III is ideal for the production of pre-stressed concrete products such as concrete planks, piles, and electrical poles.
- Cement bags feature a thin plastic lining to protect cement from humidity and provide resistance to impact, maintaining the freshness of the cement.
- Available in 50 kg./bag.

### Special Features

- A faster rate of early high strength allows for faster work completion.



TIS 15 Part 1-2555



### Recommendation

Concrete should be properly cured for at least 3 days with wet sacks or by water spray.

### Certifications

- Attained the Thai Industrial standard for Portland Cement Type III
- Conforms with ASTM 150 Type III of the U.S.

### Mix Design

Materials Volume Ratio	Cement 	Fine Aggregates (Sand) 	Coarse Aggregates (Gravel) 	Water 
Conventional Concrete				

Remarks: 1. The concrete mix design may vary depending on individual project requirements under the supervision and recommendations of civil engineers.  
2. The mixing and use of concrete may vary depending on individual project requirements under the supervision and recommendations of civil engineers.

ACCORDING TO THAI INDUSTRIAL STANDARD SPECIFICATION FOR PORTLAND CEMENT, TIS 15 PART 1-2555					TYPICAL TEST RESULTS
<b>CHEMICAL REQUIREMENTS</b>					
MAGNESIUM OXIDE (MgO)	Percent %	Max	6.0		1.09
SULFUR TRIOXIDE (SO <sub>3</sub> )					
When 3CaO, Al <sub>2</sub> O <sub>3</sub> is 8% or less	Percent %	Max	3.0		
When 3CaO, Al <sub>2</sub> O <sub>3</sub> is more than 8%	Percent %	Max	4.5		3.6
LOSS ON IGNITION	Percent %	Max	3.0		0.9
INSOLUBLE RESIDUE	Percent %	Max	0.75		0.26
TRICALCIUM ALUMINATE (C <sub>3</sub> A)	Percent %	Max	15		8.69
<b>PHYSICAL REQUIREMENTS</b>					
<b>SOUNDNESS</b>					
Autoclave Expansion	Percent %	Max	0.80		-0.03
<b>TIME OF SETTING</b>					
Vicat Test					
Initial Set	Minutes	Min	45		77
Final Set	Minutes	Max	375		100
AIR CONTENT OF MORTAR	Percent % Volume	Max	12		9
<b>COMPRESSIVE STRENGTH</b>					
Mortar Cubes					
1 day	MPa	Min	12.0		22.5
3 days	MPa	Min	24.0		32.0

Remarks: The report of the analysis and test results was issued on June 9, 2014



# SCG Marine Cement

Innovative High-Strength Cement  
for Coastal Areas



## Product Information

- Portland pozzolan cement is suitable for concrete construction exposed to a coastal environment or brackish areas where structures are exposed to sea aerosols, sea water, or brackish water. It also provides better resistance to corrosion as well as chloride and sulfate attack than Portland cement Type I.
- Cement bags feature a thin plastic lining to protect cement from humidity and provide resistance to impact, maintaining the freshness of the cement.
- Available in 50 kg./bag.

## Special Features

- Provides high resistance chloride and sulphate attack
- Reduces greenhouse emissions in the production process, thereby posing no harm to the environment and providing an alternative for eco-conscious users. The concrete structure has at least 2 times longer useful life than a structure built using ordinary Portland cement.



## Recommendation

- Concrete should be properly cured for at least 7 days with sacks or by water spray.

## Certifications

- Attained the Thai Industrial Standard for Portland Pozzolan Cement
- Conforms with ASTM C595 Type IP of the U.S.

## Mix Design

Materials Volume Ratio	Cement	Fine Aggregates (Sand)	Coarse Aggregates (Gravel)	Water
High-Strength Concrete				Less than 25 liters

Remarks: 1. High-strength concrete has a lower water-cement ratio through the use of water reducers.  
2. The concrete mix design may vary depending on individual project requirements under the supervision and recommendations of civil engineers.

ACCORDING TO THAI INDUSTRIAL STANDARD SPECIFICATION FOR PORTLAND POZZOLAN CEMENT, TIS 849 - 2556				TYPICAL TEST RESULTS	
<b>CHEMICAL REQUIREMENTS</b>		<b>TYPE IP</b>			
Magnesium Oxide (MgO)	Percent (%),	6.0	Max.	1.18	
Sulfur Trioxide (SO <sub>3</sub> )	Percent (%),	4.0	Max.	2.88	
Loss on Ignition	Percent (%),	5.0	Max.	0.48	
<b>PHYSICAL REQUIREMENTS</b>					
Blaine Fineness	cm <sup>2</sup> /g	2800	Min.	4130	
<b>SOUNDNESS:</b>					
Expansion	Percent (%),	0.5	Max.	-	
Contraction	Percent (%),	0.2	Max.	0.03	
<b>TIME OF SETTING (Vicat test)</b>					
Initial Set	Minutes	45	Min.	120	
Final Set	Minutes	420	Max.	140	
<b>AIR CONTENT OF MORTAR</b>		Percent (%),	12	Max.	8
<b>COMPRESSIVE STRENGTH TEST:</b>					
3 Days	Kgf/cm <sup>2</sup> , (MPa)	133 (13.0)	Min.	270 (26.4)	
7 Days	Kgf/cm <sup>2</sup> , (MPa)	204 (20.0)	Min.	324 (31.8)	

Remarks: The report of the analysis and test results was issued on July 3, 2014



# SCG

## Portland Pozzolan Cement

Innovative High-Strength Cement  
for Saline Soil in the Northeastern Area



### Product Information

- Portland pozzolan cement is ideal for concrete construction exposed to saline soil in north eastern Thailand and in brackish areas.
- Cement bags feature a thin plastic lining to protect cement from humidity and provide resistance to impact, maintaining the freshness of the cement.
- Available in 50 kg./bag.

### Special Features

- Provides high resistance to chloride and sulphate attack
- Reduces greenhouse emissions in the production process, thereby posing no harm to the environment and providing an alternative for eco-conscious users



### Recommendation

- Concrete should be properly cured for at least 14 days with sacks or by water spray.

### Certifications

- Attained the Thai Industrial Standard for Portland Pozzolan Cement  
Conforms with ASTM C595 Type IP of the U.S.

### Mix Design

Materials Volume Ratio	Cement 	Fine Aggregates (Sand) 	Coarse Aggregates (Gravel) 	Water 
High-Strength Concrete				 Less than 25 liters

Remarks: 1. High-strength concrete has a lower water-cement ratio through the use of water reducers.  
2. The concrete mix design may vary depending on individual project requirements under the supervision and recommendations of civil engineers.

ACCORDING TO THAI INDUSTRIAL STANDARD SPECIFICATION FOR PORTLAND POZZOLAN CEMENT, TIS 849 - 2556					TYPICAL TEST RESULTS
<b>CHEMICAL REQUIREMENTS</b>			<b>TYPE IP</b>		
Magnesium Oxide (MgO)	Percent (%)	6.0	Max.	1.18	
Sulfur Trioxide (SO <sub>3</sub> )	Percent (%)	4.0	Max.	2.88	
Loss on Ignition	Percent (%)	5.0	Max.	0.48	
<b>PHYSICAL REQUIREMENTS</b>					
Blaine Fineness	cm <sup>2</sup> /g	2800	Min.	4130	
<b>SOUNDNESS:</b>					
Expansion	Percent (%)	0.5	Max.	-	
Contraction	Percent (%)	0.2	Max.	0.03	
<b>TIME OF SETTING (Vicat test)</b>					
Initial Set	Minutes	45	Min.	120	
Final Set	Minutes	420	Max.	140	
<b>AIR CONTENT OF MORTAR</b>	Percent (%)	12	Max.	8	
<b>COMPRESSIVE STRENGTH TEST:</b>					
3 Days	Kgf/cm <sup>2</sup> , (MPa)	133 (13.0)	Min.	270 (26.4)	
7 Days	Kgf/cm <sup>2</sup> , (MPa)	204 (20.0)	Min.	324 (31.8)	

Remarks: The report of the analysis and test results was issued on July 3, 2014



# SCG

## Precast Cement

Innovative Cement for Superb Quality Concrete Products

### Product Information

- Portland cement Type I is ideal for the manufacture of precast concrete products such as pipes and blocks as well as for general structural work like estates and buildings.
- Cement bags feature a thin plastic lining to protect cement from humidity and provide resistance to impact, maintaining the freshness of the cement.
- Available in 50 kg./bag.

### Special Features

- Provides strong and durable precast concrete work with smooth and beautiful finish
- Offers ease of use and quick removal of framework
- Ideal for both compressive and non-compressive concrete construction



TIS 15 Part 1-2555



### Recommendation

- Concrete should be properly cured for at least 7 days with wet sacks or by water spray.

### Mix Design

Materials Volume Ratio	Cement 	Fine Aggregates (Sand) 	Coarse Aggregates (Gravel) 	Water 
Lean Concrete				
Conventional Concrete				

Remarks: 1. The concrete mix design may vary depending on individual project requirements under the supervision and recommendations of civil engineers.  
2. The mixing and use of concrete may vary depending on individual project requirements under the supervision and recommendations of civil engineers.

# Major Projects Built with **SCG** Cement



**SCG 100** Years Building



Siam Commercial Bank  
Head Office



Kasikorn Bank Head Office



Central Department Store  
(Chidlom Branch)



Dusit Thani Hotel

Numerous major infrastructures and renowned large high-rise buildings in Thailand have been built with “SCG Cement “ including.

- Memorial Bridge
- Hua Lamphong Station
- Dusit Thani Hotel
- Central Department Store (Chidlom Branch)
- Don Muang Airport
- Suvarnabhumi Airport
- BTS (Elevated Skytrain)
- The MRT Chaloen Ratchamongkhon Line
- The Queen Sirikit National Convention Center
- United Nations Building
- The National Science Museum Building
- Assumption University (Bang Na)
- Chulalongkorn University (Faculty of Science Building)
- SCG Head Office 1, 2
- Baiyok Tower 1, 2
- Kasikorn Bank Head Office
- Siam Commercial Bank Head Office
- Siam Commercial Bank (Talat Noi Branch)
- Thai Wah Tower 1, 2
- Ocean One Tower Pattaya
- Muang Thong Thani Condomenium
- Rajamangala National Stadium
- Supachalasai Stadium
- Thammasat Stadium (Rangsit)
- Commemoration of Queen Sirikit Sports Stadium
- Khun Dan Prakan Chon Dam
- Kwai-noi Dam
- Kanchanapisek Bridge
- Bhumibol Bridge
- Thai-Lao Friendship Bridge
- Don Muang Tollway
- Burapha Withi Expressway (Bang Na-Bang Phli-Bang Pakong Expressway)
- First-Stage Expressway System
- Second-Stage Expressway System
- Third-Stage Expressway System
- Rama III Bridge
- Rama V Bridge
- Rama VII Bridge
- Rama VIII Bridge
- Rama IX Bridge
- SCG 100<sup>th</sup> Year Building

## Recommendations



### Recommendations for cement bag handling

- When lifting a cement bag, it is advisable to get down on one knee and pull the bag up the leg with the back upright. Children and pregnant women should not move cement bags without the proper equipment.



### Precautions

- Exposure and inhalation of cement dust or cement mixtures may cause skin irritation.
- If it comes into contact with eyes, cement can cause irritation and damage to the eyes.
- Cement is not an edible product and should not be eaten.

### Safety Guidelines

- Avoid inhalation of cement dust or direct contact between cement and the skin by wearing a standard dust respirator, goggles as well as water-proof clothing, shoes, and gloves.
- Wash eyes immediately with plenty of clean water if they come into contact with cement and consult a doctor.
- Wash mouth and skin immediately with plenty of clean water if they come into contact with cement.
- Where there are symptoms such as rashes and burns on the skin after exposure to cement, consult a doctor.
- Clothing contaminated by wet cement should be washed before use.
- Do not use cement bags to contain food and drink.
- Keep cement out of reach from children.



For further information, please contact  
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